



Would you let a lithium-ion battery recycling company lease your new facility?

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Citadel EHS

# Who's at the Table?

## Trammell Crow Company

### LANDLORD/BUILDING OWNER

- Vice President
- President, Trammell Crow Arizona Development, Inc.
- Managing Director, Principal Real Estate Investors, LLC
- Environmental Managers
- Designers



### CONSULTANT TO TRAMMELL CROW

- CIH



### INTERESTED TENANT

- Plant Manager
- Process Engineer
- CFO
- Counsel
- Executive Chairman



### THE TOWN OF GILBERT, AZ

- Project Manager, Economic Development
- Planning Manager
- Fire Department

# What's at Stake?



GILBERT GATEWAY COMMERCE PARK



Trammell Crow Company



4455, 4461 & 4465 E. NUNNELEY ROAD, GILBERT

±416,574 SF CLASS A INDUSTRIAL PROJECT AVAILABLE IMMEDIATELY

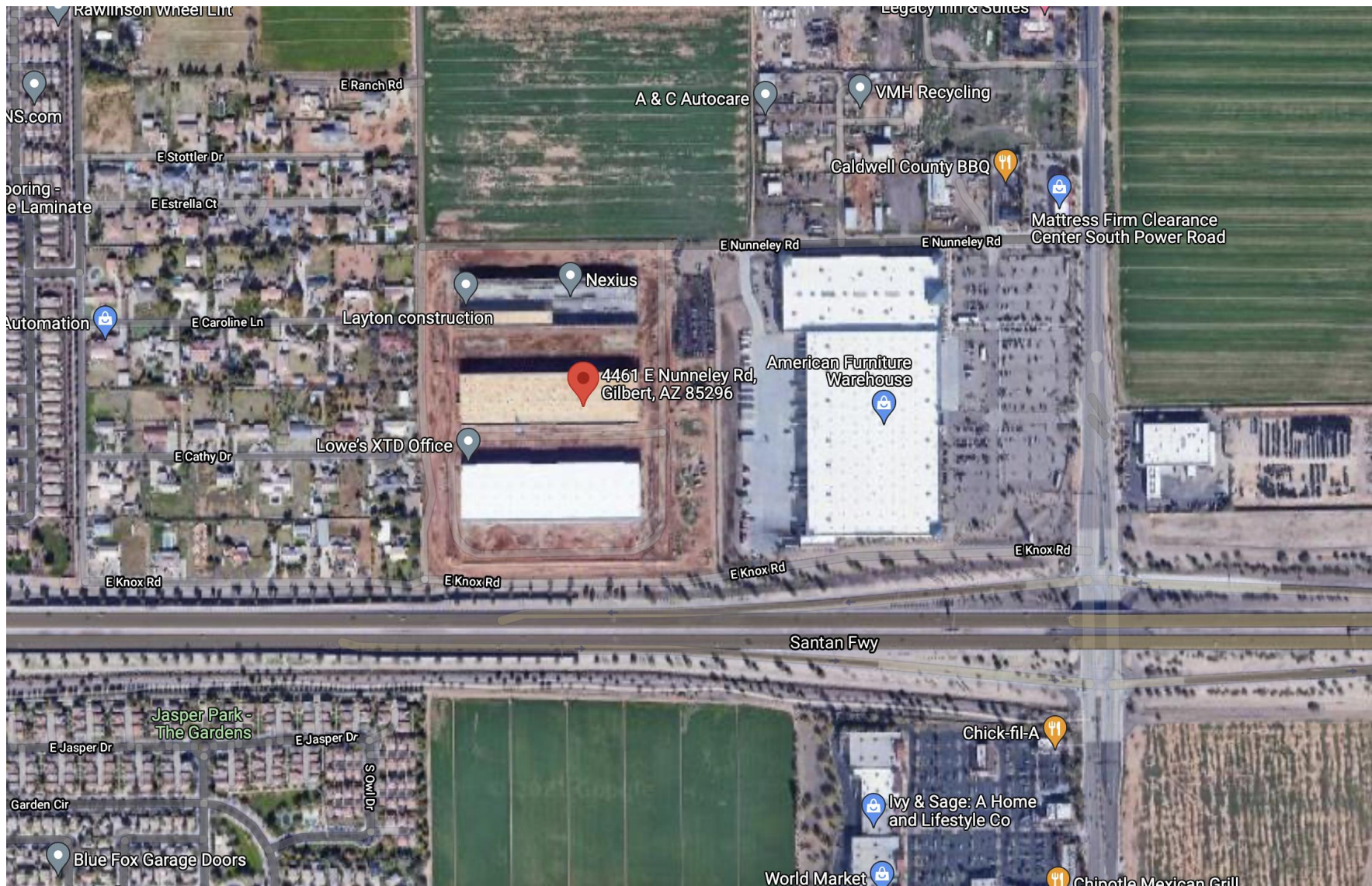
±416,574 SF CLASS A INDUSTRIAL PROJECT AVAILABLE IMMEDIATELY

## 4461 E NUNNELEY RD ±138,949 SF

- › ±32' clear height
- › 36 truckwells and 6 grade-level loading doors (end cap grade doors are 22' X 14')
- › ±52' X ±46' column spacing (typical)
- › ±200' building depth
- › ±180' shared truck court
- › 1.63/1000 parking
- › 3,000 amps 277/480v electrical service

- Rent scales up from \$89k to \$116k/month in rent
- 125-month lease

# What's in the Neighborhood?



# What does Li-Cycle do?

Li-Cycle recovers critical materials from end-of-life Li-ion batteries and returns them back into the market.



Cell phones  
Laptops  
Tablets  
E-readers

Headsets & earbuds  
Gaming devices  
Smart watches & fitness trackers  
Cameras

Drones  
Hoverboards  
E-scooters and skateboards  
Energy storage system

Cordless household devices

- Gardening tools
- Vacuum cleaners
- Power tools

The largest Li-ion battery recycler in North America. Listed on NYSE as LICY.

# Li-ion Batteries

What are Li-ion batteries made of?

- Critical minerals such as cobalt, graphite, and lithium, but not elemental lithium
- Li-ion batteries typically contain a Li-metal oxide, such as lithium-cobalt oxide ( $\text{LiCoO}_2$ ). This supplies the Li-ions. Li-metal oxides are used in the cathode (+) and Li-carbon compounds are used in the anode (-).



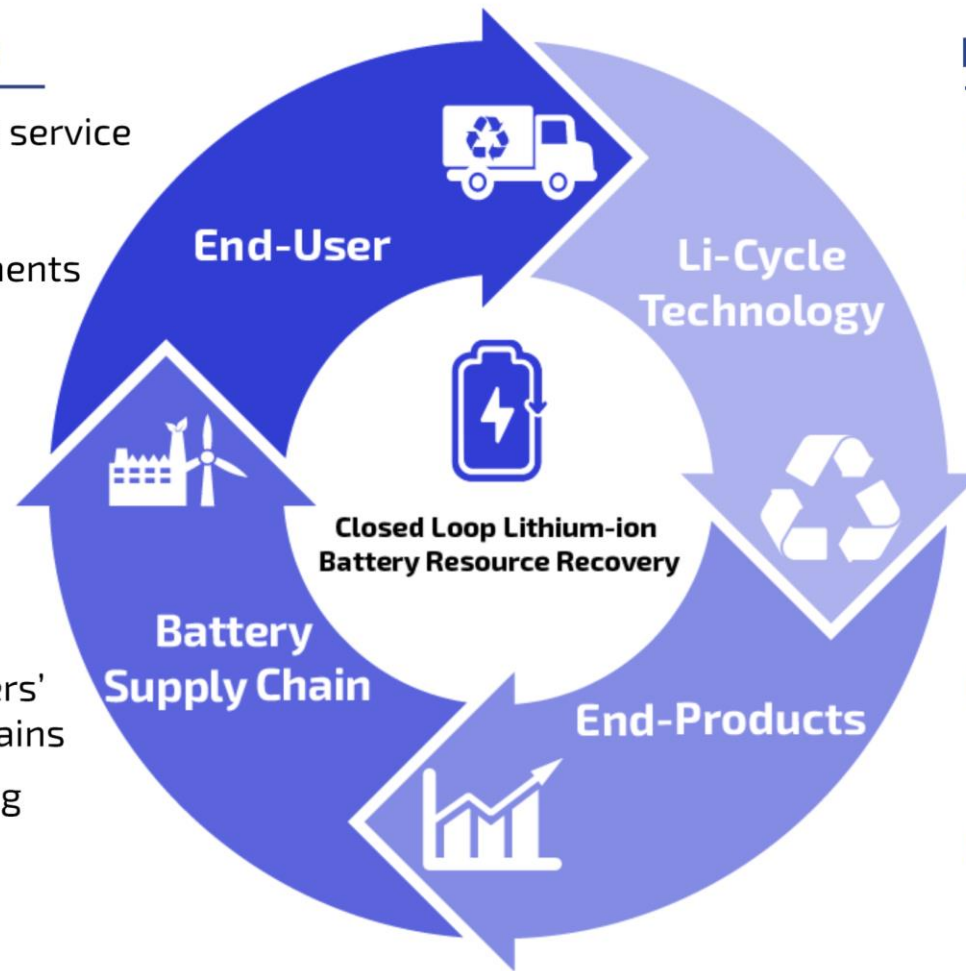
# What does Li-Cycle do?

## Addressing the recycling gap

- ⚡ Holistic logistics coordination service
- ⚡ Handle damaged batteries
- ⚡ Advise on packaging requirements
- ⚡ Manage battery replacement campaigns

## Closing the loop

- ⚡ Close the loop in our customers' lithium-ion battery supply chains
- ⚡ Strategic advantage vs. mining and refining primary supply



## Industry-leading recovery rates

- ⚡ >90% recycling efficiency rate
- ⚡ >95% functional recovery rate
- ⚡ Safe and sustainable process

## High value end-product sales

- ⚡ Produce battery-grade end-products for re-use in battery or other technical applications
- ⚡ Produce by-products reusable in the general economy

# Li-Cycle Operations

Spoke

&

Hub



# Li-Cycle Operations - Spoke



# Li-Cycle Operations - Spoke



KODAK LOCATION

KODAK LOCATION

# Li-Cycle Spoke end-product



Cathode & Anode  
INTERMEDIATE MATERIAL

# Li-Cycle Spoke end-products



## Battery Materials (Black Mass)

The Spoke produces a product that consists of a mix of cathode and anode battery materials, including lithium, nickel and cobalt, as well as graphite, copper and aluminum.



## Mixed Copper/Aluminum

The Spoke produces copper and aluminum metals from the processing of lithium-ion batteries. These are primarily made up of the foils found within the lithium-ion batteries.

# Li-Cycle Operations - Hub



# Li-Cycle Hub end-products



## Lithium Carbonate

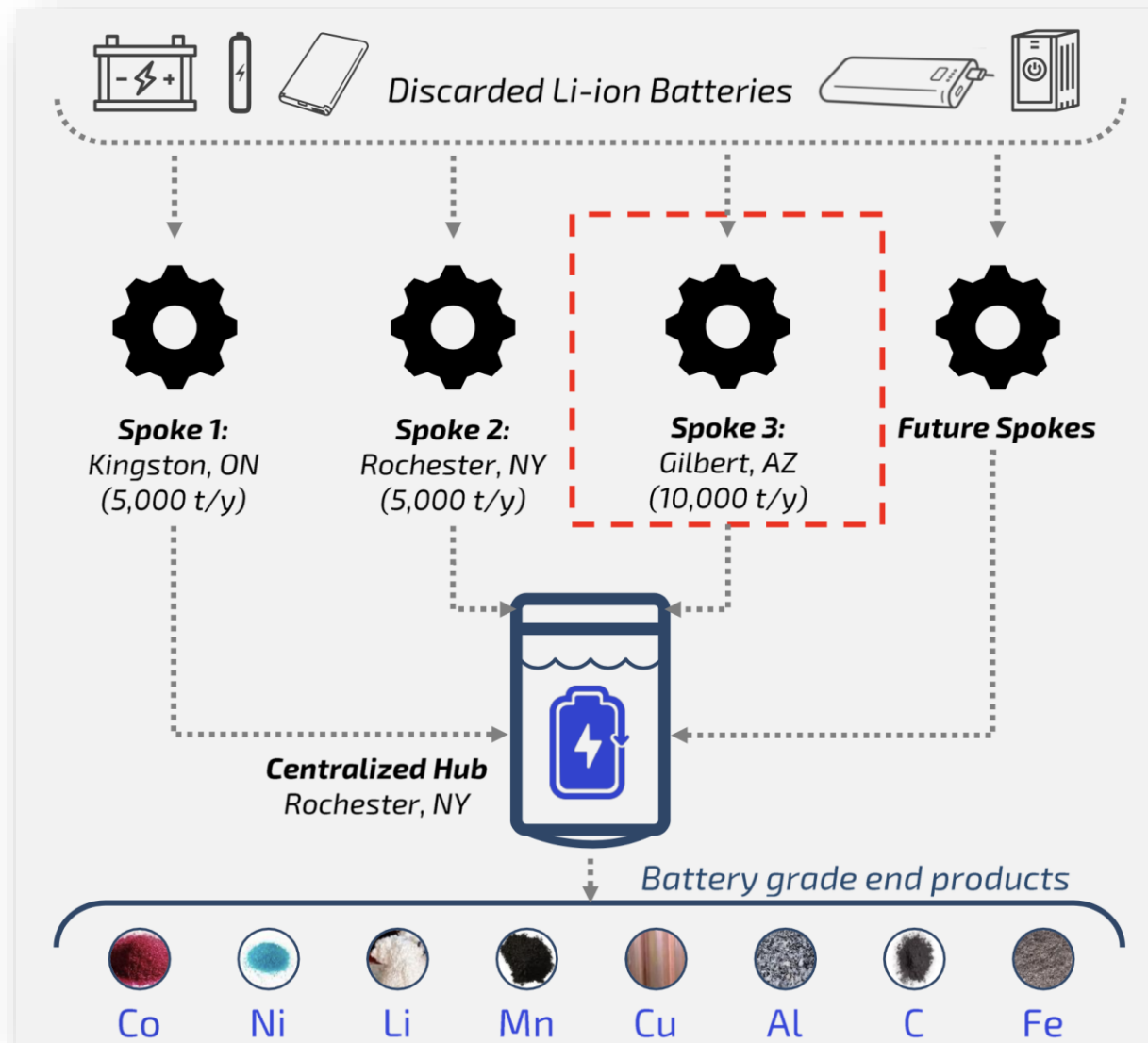
High purity, micronized lithium carbonate derived from end-of-life lithium-ion batteries. Suitable for use in many applications including lithium-ion and lithium polymer batteries, as well as glass and ceramics manufacturing.



## Cobalt Sulphate

High purity cobalt sulphate derived from end-of-life lithium-ion batteries. Suitable for the production of cobalt containing cathode materials for lithium-ion and lithium polymer batteries.

# What does Li-Cycle do?



# Proposed Quantities and Throughput



## Li-Ion Batteries

- Onsite Quantity: **20 – 50 MT**
- Annual Throughput: **10,000 MT**



## Hydrated Lime

- Onsite Quantity: **1 MT**
- Annual Throughput: **10 MT**



## Sulphuric Acid

- Onsite Quantity: **265 GAL**
- Annual Throughput: **3,000 GAL**



## Black Mass

- Onsite Storage: **50 – 100 MT**
- Annual Storage: **5,000 MT**



## Mixed Plastics

- Onsite Storage: **50 – 100 MT**
- Annual Storage: **1,000 MT**



## Metal Foils

- Onsite Storage: **50 – 100 MT**
- Annual Storage: **2,000 MT**



# Would you let Li-Cycle lease your building?

What might concern you as the Building Owner/Landlord?



What steps might you take to assess whether should lease your facility?

# TCC Concerns



## Stated Concerns of Landlord:



Do they properly handle and store materials?



Is the recycling process safe?



Are they managing fire risk that could pose a threat to the property



Are controls and safeguards in place and adequate?



Are safety plans being implemented at the site?

# What did TCC do?

Sent Scott to Rochester, NY to observe the Spoke operation!



# What they *actually* wanted to know

- *Do they have their act together?*
- *Do they know what they're doing?*
- *How would it look to an investor?*
- *How's it smell?*
- *Is it dirty or clean?*
- *Make sure they aren't "hiding the football"*



# The Purpose & Scope of Project



Help TCC protect the “Asset”



Visit a Spoke in Rochester, NY to evaluate the operation



Identify issues/risks, make recommendations



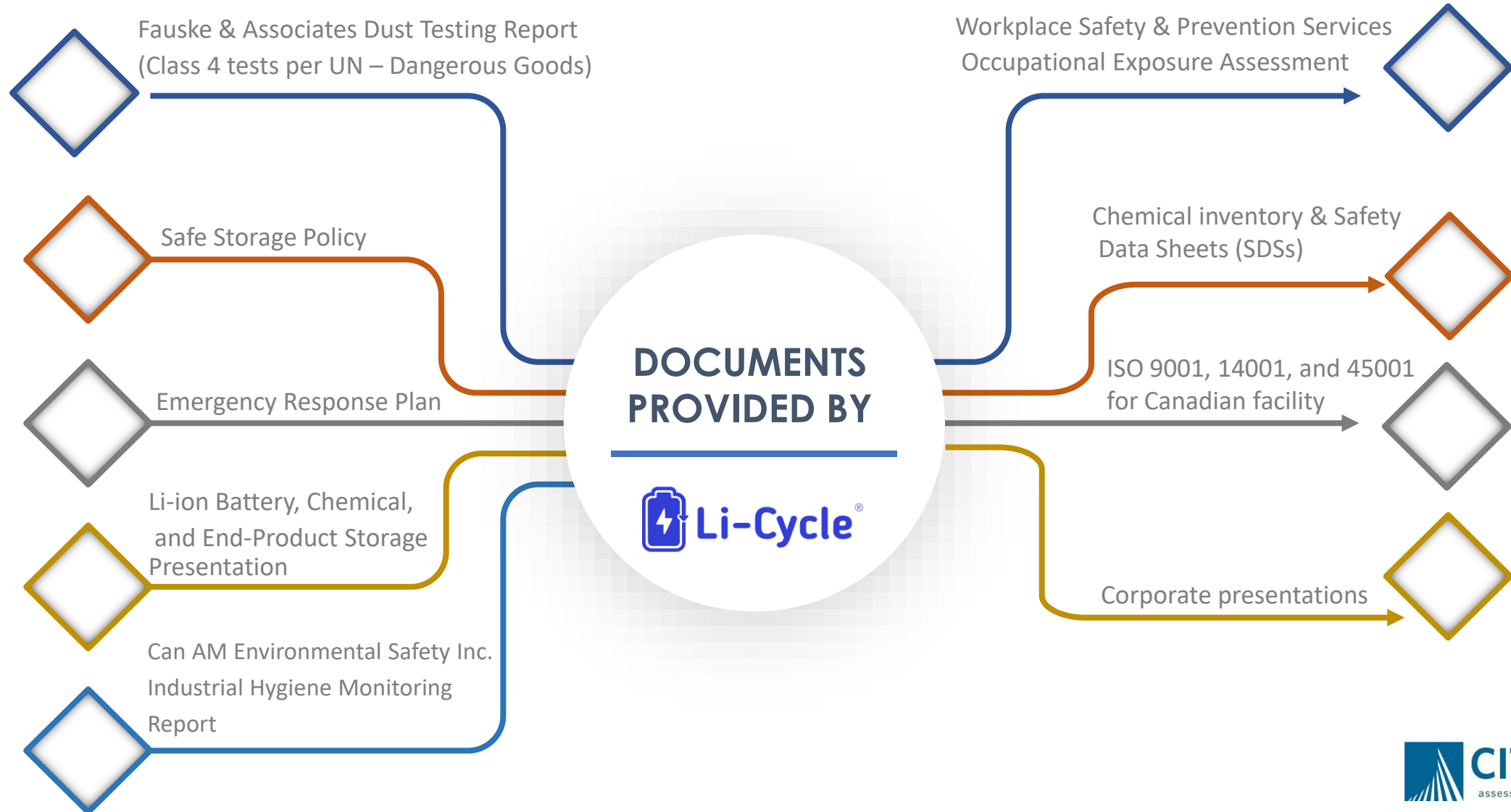
Provide an opinion on whether to lease to Li-Cycle



Participate in development of lease agreement



# Pre site visit documentation review



# Scope of the Site Visit

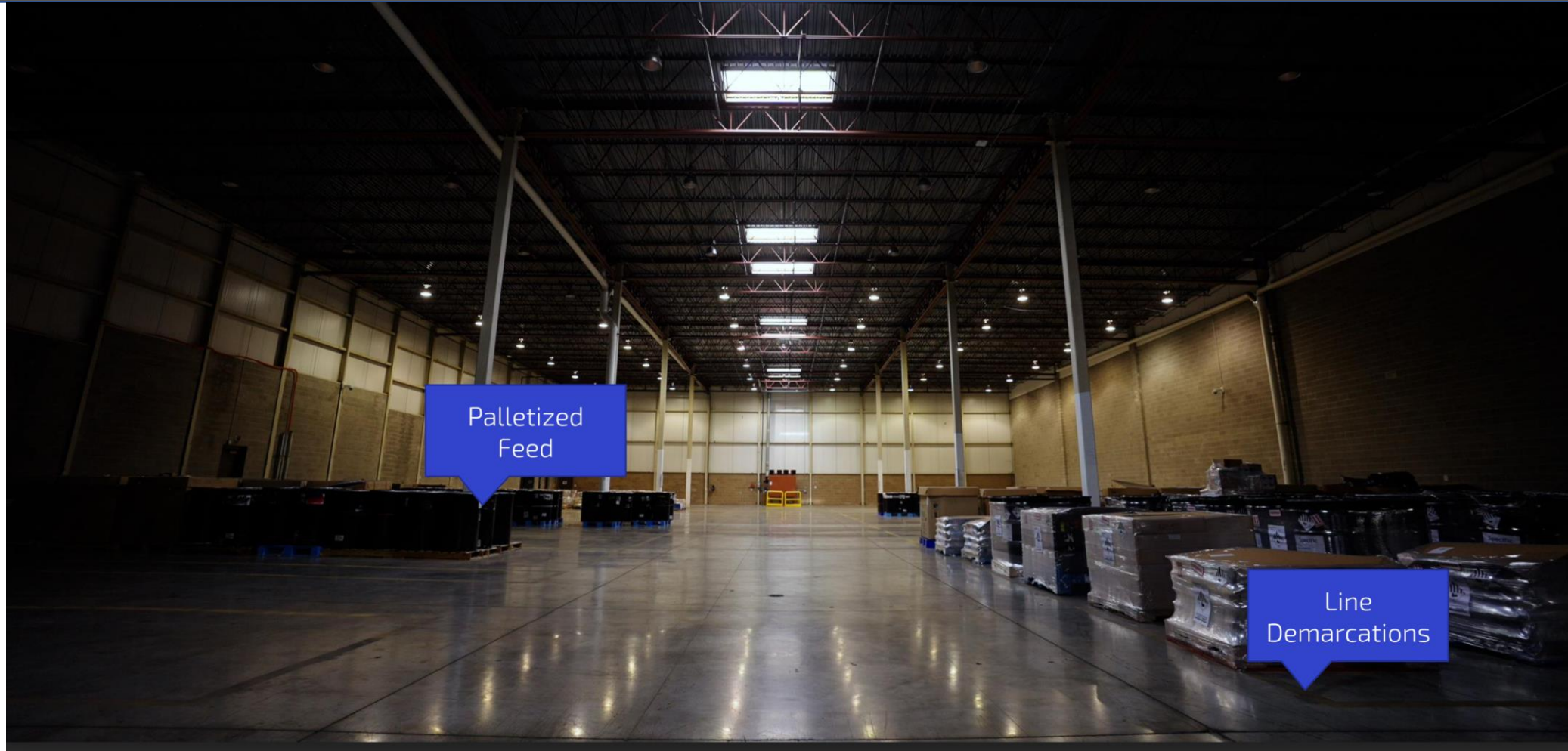
- Battery recycling process including arrival of materials
- Unpacking, sorting, shredding, and drying
- Hazardous materials storage and use
- Fire protection systems and emergency equipment
- Other controls, safeguards, and plans

# Site Visit to Rochester, NY – Spoke 2





# Battery Storage Warehouse & Receiving



Palletized  
Feed

Line  
Demarcations

# Processing Line



# Drying Room



# Observations

Automatic sprinklers are present throughout



Unpacking process includes an enclosed dust collection system



The processing line has accessible emergency stops



Batteries are packed in vermiculite by suppliers prior to shipping to Li-Cycle



Flooring in the Processing Area is epoxy coated



There is a water-tight berm beneath the processing line



Totes in the Drying Room have secondary containment



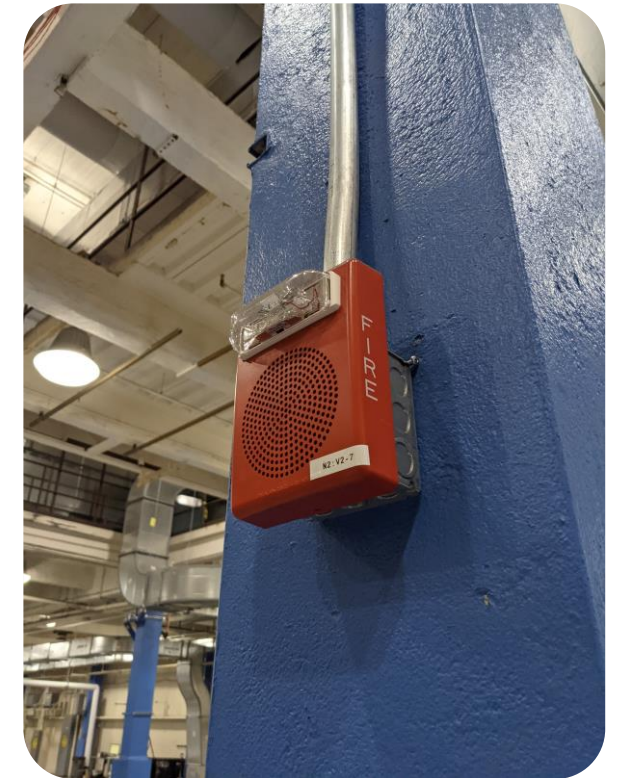
Good ventilation throughout except in the Drying Room

# Observations

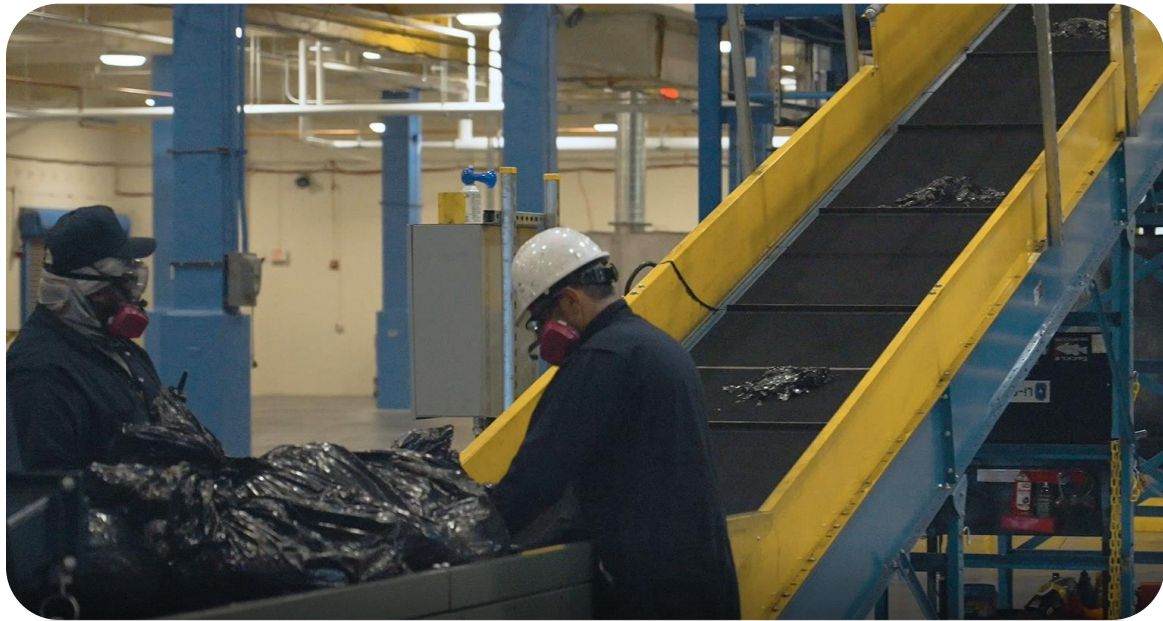


# Observations

- Spill kits
- Emergency eye wash and shower stations
- ABC fire extinguishers (+1 Class D)
- Programmable Logic Controller (PLC) system
- Audible/visual alarm system with notification



# Observations



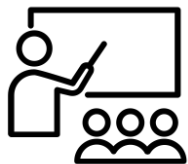
# Observations





# Observations

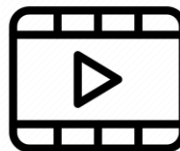
Trainings include OSHA 10, LOTO, RPP, and Dangerous Goods



Kodak has an emergency response team for the campus



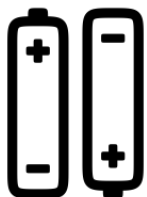
Safety video for all visitors



Processing facility is “just-in-time”, batteries are not stored there



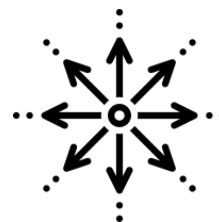
Batteries that are leaking or venting are processed immediately



Safety inspections conducted



Keep Black Mass product moist to prevent dispersion



Clean floors daily using a floor scrubber



# Documentation Review

## Material Assessments

Plastics and metal foils are not hazardous materials

Black mass contains metals and metal oxides

End-products are **not** flammable, pyrophoric, self-heating, or dangerous when wet

End-products determined to be DOT Class 9

## IH Assessments

Air sampling showed exposure at or below PELs, but some > TLV and/or REL

Surface sampling showed some accumulation on surfaces

Full-shift noise dosimetry < 85 dBA

# IH Assessments

**Table 1: Testing Parameters**

<b>Parameter</b>	<b>Analytical Methods</b>
<b>Air Samples and Wipe Samples</b> - 21 Metals Profile - Aluminum, Antimony, Arsenic, Barium, Beryllium, Cadmium, Calcium, Chromium, Cobalt, Copper Iron Oxide, Lead, Manganese, Magnesium, Nickel, Potassium, Selenium, Sodium, Thallium, Vanadium, Zinc Oxide	mod. NIOSH 7303; ICP
<b>Personal Noise Exposure</b> – 8-hour work shift, 6:00 AM – 2:30 PM	Casella CEL-350 dBadge personal noise dosimeters

# IH Assessments

**Table 2: February 3, 2021 1<sup>st</sup> Shift (8-Hour) Personal Air Sample Results Cross-Trained Recycling Workers**

Analyte Identified (ppm)	Personal Sample 1 for Joel Allen, ID 1901 (mg/m3)	Personal Sample 3 for Joe Ophardt, ID 6000 (mg/m3)	Occupational Exposure Limit (mg/m3) <sup>(1)</sup>	Sample 1 Ratio	Sample 2 Ratio
Aluminum	ND <sup>(4)</sup>	ND	NA	NA	NA
Antimony	ND	ND	NA	NA	NA
Arsenic	ND	ND	NA	NA	NA
Barium	ND	ND	NA	NA	NA
Beryllium	ND	ND	NA	NA	NA
Cadmium	ND	ND	NA	NA	NA
Calcium	ND	ND	NA	NA	NA
Chromium	ND	ND	NA	NA	NA
Cobalt	<b>0.1</b>	<b>0.024</b>	0.1 OSHA PEL 0.05 NIOSH REL 0.02 ACGIH TLV	1	1
Copper	ND	ND	NA	NA	NA
Iron Oxide	ND	ND	NA	NA	NA
Lead	ND	ND	NA	NA	NA
Magnesium	ND	ND	NA	NA	NA
Manganese	<b>0.097</b>	<b>0.015</b>	5.0 OSHA Ceiling 1.0 NIOSH REL 0.1 ACGIH TLV	0.97	0.15
Nickel	<b>0.44</b>	<b>0.15</b>	1.0 OSHA PEL 0.015 NIOSH REL 0.2 ACGIH TLV	2.2	0.75
Potassium	ND	ND	NA	NA	NA
Selenium	ND	ND	NA	NA	NA
Sodium	ND	ND	NA	NA	NA
Thallium	ND	ND	NA	NA	NA
Vanadium	ND	ND	NA	NA	NA
Zinc Oxide	ND	ND	NA	NA	NA
<b>Total Ratios <sup>(2, 3)</sup></b>				>1	>1
<b>Results February 3, 2021</b>	<b>Exceeds Occupational Exposure Level<sup>(5)</sup></b>	<b>Exceeds Occupational Exposure Level</b>			

# IH Assessments

**Table 3 Continued - Wipe Sample Results for Metals**

Sample No. and Location	Metals Detected	Result (ug/cm2)	Acceptable Value (ug/cm2) <sup>(1)</sup>
W5 – 1 <sup>st</sup> floor walkway outside restroom	Aluminum	1.0	100
	Barium	0.25	50
	Cadmium	0.0026	0.5
	Calcium	17	500
	Cobalt	0.37	2
	Copper	0.11	100
	Iron Oxide	8.9	500
	Lead	0.057	3
	Manganese	0.31	10
	Nickel	<b>2.3</b>	1.5
	Potassium	0.86	500
	Sodium	31	500
W6 – 2 <sup>nd</sup> F1 north hand rail to mezzanine	Calcium	6.3	500
	Cobalt	0.21	2
	Manganese	0.16	10
	<b>Nickel</b>	<b>1.1</b>	1.5
	Potassium	0.65	500
W7 – 2 <sup>nd</sup> F1 Operator Station 1 Table Top <sup>(2)</sup>	Sodium	13	500
	Calcium	5.4	500
	Cobalt	1.3	2
	Manganese	0.99	10
	<b>Nickel</b>	<b>6.6</b>	1.5
	Sodium	14	500

# IH Assessments

**Table 4 – Li-Cycle Corp. Rochester, NY 14615 Full-Shift Personal Noise Monitoring Results – February 3, 2021**

<b>Employee Monitored</b>	<b>Dosimeter Serial Number</b>	<b>Employee Number</b>	<b>Full-Shift TWA Exposure (dBA)</b>	<b>Work Area/Operation</b>
Joel Allen	4938567	1909	78	Staging, Dumping, Monitoring, Spray down filters. Wore respirator.
Kevin Armstrong	4951777	4440	74	Staging, Feeding, Fork-lift operations 60% of time.
Joe Ophardt	4938687	6000	81.7	Shredder / foil operations

# Recommendations



Evaluate the planned storage and use of sulfuric acid and hydrated lime

Seek to further control metal dust generation from operations at the processing facility

Monitor the Black Mass product for its potential to decompose into hydrogen fluoride

Perform an IH survey in the Drying Room for electrolyte constituents

# Considerations



Consider installing an automated infrared temperature scanner at the battery receiving and storage area

Under fire conditions batteries may release hydrogen fluoride, carbon monoxide, and other gases



# The Decision?

To Lease or Not to Lease?

# Contact Information

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